User Customer Job Number **Estimate Number** P.O. Number This Issue Prsht Rev. First Issue **Previous Run** Written By Comment Job Number: Seq. #: 1.0

→ Friday, 25/04/2008 12:47:24 PM Jean-Luc Menard

Process Sheet

: CU-DAR001 Dart Helicopters Services

: 38800 : 13271

: //

S.O. No. :

: 25/04/2008 : NC

Type

: SMALL /MED FAB

Part Number Drawing Number

Drawing Name

: D323845

: PLATE

 D3238 REV.D U/R : N/A

Project Number : D U/R **Drawing Revision**

Material

: 02/05/2008 **Due Date**

Qty: 2 Um:

Each

Checked & Approved By

: Est Rev:A

New Issue 08-04-18 DD verified by:EC

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE



Machine Or Operation:

Description: 6061T6 BAR .375 X 3.00

M6061T6B0375X03000



Comment: Qty.: 0.0510 f(s)/Unit Total:

0.1021 f(s)

6061T6 aluminum bar 0.375" X 3.00"

batch: 1798

2.0 WATER JET



FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3238

Dwg Rev:__ Prog Rev:_

B 8-4-28

2-Deburr if necessary

3.0

B 8-4-38



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK



5.0

MILLING CONV

CONVENTIONAL MILLING MACHINE



Comment: 1- Face mill as per dwg D3238

2-Deburr as per dwg D3238

Date: Friday, 25/04/2008 12:47:24 PM User: Jean-Luc Menard **Process Sheet** Customer: CU-DAR001 Dart Helicopters Services Drawing Name: PLATE Job Number: 38800 Part Number: D323845 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 HAND FINISHING1 HAND FINISHING RESOURCE #1 Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005 4.1 INSPECT POWER CONVERSION 8.0 QC3 APPROVAL AUS Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 9.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 10.0 QC21 FINAL INSPECTION/W/O RELEASE 08/08/25 Comment: FINAL INSPECTION/W/O RELEASE W 8 N508 Job Completion Charge 00220

DART AEROSPACE LTD	Work Order:	38800	
Description: PLATE	Part Number:	D3738-45	
Inspection Dwg: D3338 44 Rev: D		Page 1 of 1	

.*	X	First Artic	cle	Proto	otype	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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1	8-4-28	Date: 08/	54/29		Date	: D.Q.04.29
v Date	Change		7		Revise	
	New Issue KJ/JLM					